



Dart Aerospace Ltd.
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RBH9928-1-1
Job Sheet 187449



✓
LOAD

Part No: RBH9928-1-1

Job Qty: 20 ea
21

Part Name: Gage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG REV A DP Verify DD/IPP Rev C 17.12.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Machining		P.J. 18-12-10
110	Mori Seiki	20 pcs	1/25/19	1/25/19	0.00	20.00	NV5000-2		P.J. 18-12-10
120	QC	20 pcs	1/25/19	1/25/19	0.00	0.00	QC2		P.J. 18-12-10
130	QC	20 pcs	1/25/19	1/25/19	0.00	0.00	QC8		P.J. 18-12-24
140	Packaging	20 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3		7/11
150	QC21-SA	20 Ea	1/25/19	1/25/19	0.00	0.00	QC21		DEC 27 2018 70

Part Op 110 - 1-Machine as per folio FB675 FOLIO REV: AA DWG REV: L ***Tolerances as per note 9-19
Descriptions: 7*** 2-Debur ***PVC used is grey. Need engineering sign off***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8747K198	PVC Sheet, Type 1 Plastic, 4' wide x 4' long x 1" thick	6.2000 sf (.31 ea)	90-Start up Operation	5019328
cut 4.250 x 10.500 cut at 4.750 x 10.500 cuted 22 per				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8747K198	6	16	0

Part Specifications

Specifications could not be found.

Plex 12/4/18 1:32 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____ _____ _____					



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Container No: S136498



Part: RBH9928-1-1

Job No: 187449

Serial No/Batch: S136498

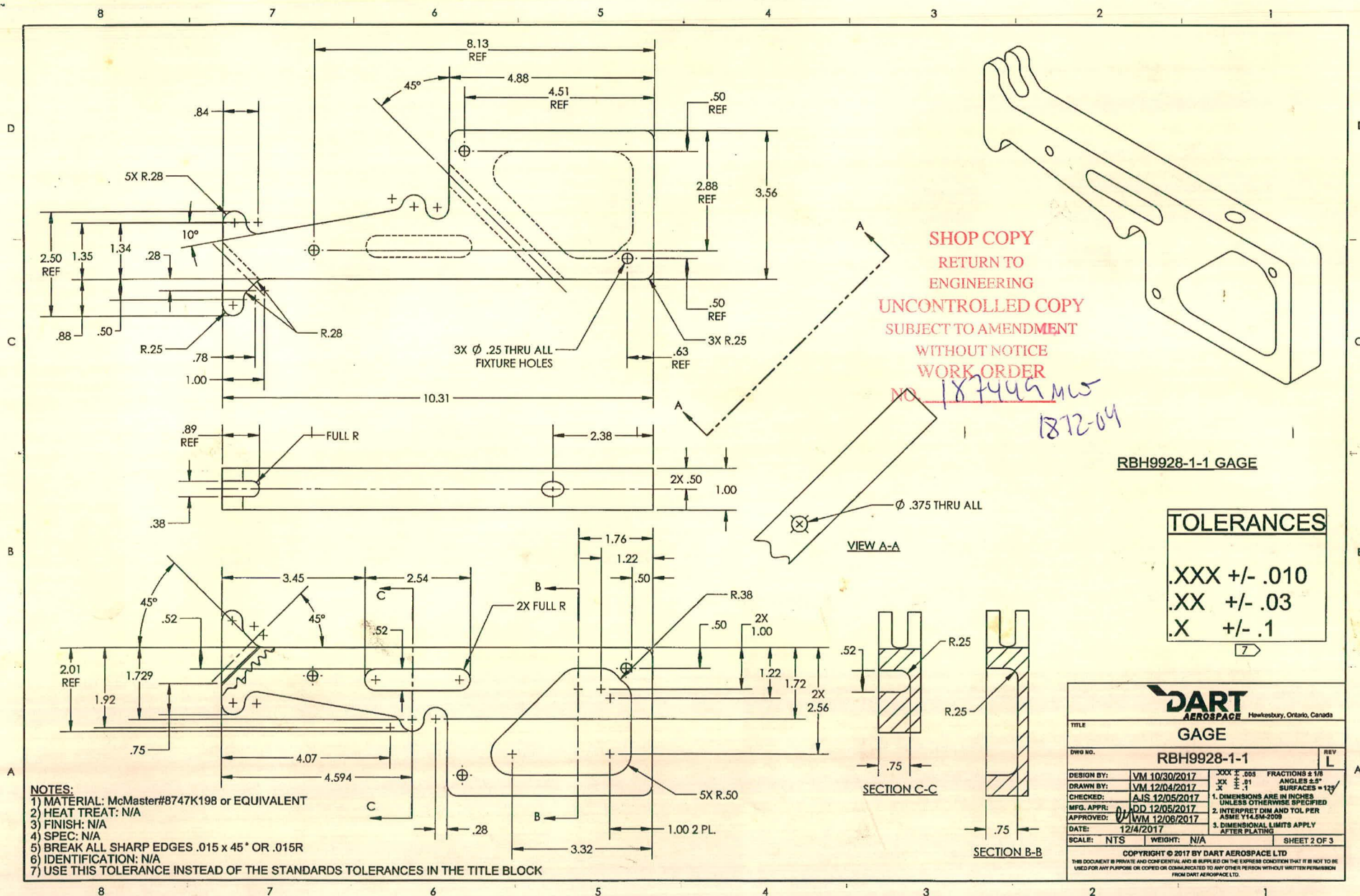
Revision: L

Inspector:

Exp Date:

Instructions:

Date: 12/10/18



- NOTES:
- 1) MATERIAL: McMaster#8747K198 or EQUIVALENT
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

